MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME : YODER RO-68

IDENTIFICATION NUMBER: 62100.04 DATE PRINTED: 02/06/07

PRODUCT USE/CLASS : Lubricating fluid

SUPPLIER: MANUFACTURER:

YODER OIL COMPANY, INC
1221 N NAPPANEE STREET
ELKHART, IN 46515
PERKINS PRODUCTS INC.
7025 WEST 66TH PLACE
BEDFORD PARK, IL 60638

EMERGENCY TELEPHONE: 800-424-9300 EMERGENCY TELEPHONE: 800-424-9300

Chemtrec---24 Hours Chemtrec---24 Hours

PREPARER: William L. Fanning, PHONE: 708-458-2000, PREPARE DATE: 01/24/95

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

		WT/WT %		ACGIH		OSHA	
CHEMICAL NAME	CAS NUMBER	LESS THAN	TLV-TWA	TLV-STEL	PEL-TWA	PEL-CEILING	SKIN

PARAFFINIC DISTILLATE MEDIUM, SEVERELY 00064742-54-7 100.0 % 5mg/m3 (mist) N.E. 5mg/m3 (mist) N.E. NO

SECTION 3 - HAZARDS IDENTIFICATION

*** EMERGENCY OVERVIEW ***: Non-hazardous under normal use conditions.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: This material is not expected to be irritating to the eyes. However if direct eye contact should occur, flush with water for 15 minutes. If irritation should develop and persist then consult a physician.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Not expected to be a skin irritant, however it may cause irritation or dermatitis in some individuals upon prolonged contact.

EFFECTS OF OVEREXPOSURE - INHALATION: This material has a low vapor

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SECTION 3 - HAZARDS IDENTIFICATION

pressure and is not expected to present an inhalation hazard. However, if the TLV of 5~mg/m3 is exceeded then inhalation of mists or vapors may cause a mild irritation of the mucous membranes of the upper respiratory tract.

EFFECTS OF OVEREXPOSURE - INGESTION: No hazard in normal industrial use.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: None known.

PRIMARY ROUTE(S) OF ENTRY: INHALATION

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SECTION 4 - FIRST AID MEASURES

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention, if irritation persists.

FIRST AID - SKIN CONTACT: Wash with soap and water. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air.

FIRST AID - INGESTION: If swallowed, do NOT induce vomiting. Give victim a glass of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT: 420 F

(CLEVELAND OPEN CUP)

LOWER EXPLOSIVE LIMIT: 1.0 %

UPPER EXPLOSIVE LIMIT: 7.0 %

AUTOIGNITION TEMPERATURE: N/A

EXTINGUISHING MEDIA: CO2 DRY CHEMICAL FOAM

UNUSUAL FIRE AND EXPLOSION HAZARDS: "Empty" containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner, or properly disposed of.

SPECIAL FIREFIGHTING PROCEDURES: Water runoff can cause environmental

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SECTION 5 - FIRE FIGHTING MEASURES

damage. Dike and collect water used to fight fire.

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SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Avoid runoff into storm sewers and ditches which lead to waterways.

SECTION 7 - HANDLING AND STORAGE

HANDLING: No special handling techniques required. See Sections 6,8 and 10.

STORAGE: Keep away from heat, sparks and flame.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Not normally required. When splashing or liquid contact can frequently occur, good hygiene practices dictate the use of oil resistant gloves and/or other protective clothing.

EYE PROTECTION: Not normally required, however where eye contact is likely, safety glasses with side shields should be worn.

OTHER PROTECTIVE EQUIPMENT: None required.

HYGIENIC PRACTICES: Wash hands before eating. Follow all MSDS/label precautions even after container is emptied because they may retain product residues. Avoid contact with eyes, skin, and clothing.

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SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE : 550 - 650 F VAPOR DENSITY : Is heavier than air

ODOR : Mild ODOR THRESHOLD : N/A

APPEARANCE : Amber liquid EVAPORATION RATE: Is slower than Butyl

SOLUBILITY IN H2O : Insoluble Acetate

FREEZE POINT : <25 F SPECIFIC GRAVITY: 0.8805 VAPOR PRESSURE : <0.1 mm Hg ph @ 0.0 % : N/A PHYSICAL STATE : Liquid VISCOSITY : 350 SUS

COEFFICIENT OF WATER/OIL DISTRIBUTION: 0% water

(See Section 16 for abbreviation legend)

SECTION 10 - STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Strong oxidizing agents. Avoid heat, sparks, flame and contact with strong oxidizing agents.

INCOMPATIBILITY: Same as above.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide and unidentified organic compounds may be formed during combustion.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 - TOXICOLOGICAL PROPERTIES

No product or component toxicological information is available.

TOXICOLOGICAL INFORMATION: No Information.

SECTION 12 - ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: Under EPA-CWA, this product is classified as an oil under Section 311. Spills into or leading to surface waters that cause a sheen must be reported to the National Response Center, 800-424-8802.

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SECTION 13 - DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of product in accordance with local, county, state, and federal regulations.

SECTION 14 - TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME:

DOT TECHNICAL NAME:

DOT HAZARD CLASS: HAZARD SUBCLASS:

DOT UN/NA NUMBER: PACKING GROUP: RESP. GUIDE PAGE:

SECTION 15 - REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200)

CERCLA - SARA HAZARD CATEGORY:

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

None

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

----- CHEMICAL NAME ------ CAS NUMBER WT/WT % IS LESS THAN No SARA Section 313 components exist in this product.

TOXIC SUBSTANCES CONTROL ACT:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

----- CHEMICAL NAME ----- CAS NUMBER No information is available.

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SECTION 15 - REGULATORY INFORMATION

INTERNATIONAL REGULATIONS: AS FOLLOWS -

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings.

CANADIAN WHMIS CLASS: No information available.

SECTION 16 - OTHER INFORMATION

HMIS RATINGS - HEALTH: 1 FLAMMABILITY: 1 REACTIVITY: 0

PREVIOUS MSDS REVISION DATE: 01/06/94

VOLATILE ORGANIC COMPOUNDS (VOCS): 0.00 lbs/gal, 0 grams/ltr

LEGEND: N.A. - Not Applicable, N.E. - Not Established,

N.D. - Not Determined

The information contained on this MSDS has been checked and should be accurate. However, it is the responsibility of the user to comply with all Federal, State, and Local laws and regulations.